

#### System Logistics Product

The automated vertical storage system





## Modula Lift, vertical storage systems



#### Modula Lift, the solution.

Modula Lift, the next generation vertical storage system from System Logistics is the ideal solution for any warehouse's storage needs. The Lift is a fully automatic vertical storage system providing increased storage capacity, improved picking accuracy and more ergonomic product handling for every product type in many different work environments. The Lift optimizes the available floor space within a facility, by utilizing the ceiling height available.

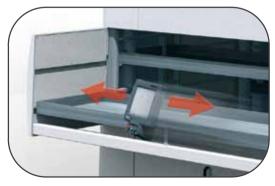
The Modula Lift is a breakthrough of evolution from the previous model and is able to store and pick items, components, semi-finished and finished products of any type, thanks in part to the unit's storage capacity (132,000 Lbs. net load capacity and the ability to consolidate over 9,000 Square Feet of static storage into a unit footprint of only 158 Square Feet).

The Modula Lift has been designed to have a modern and attractive appearance, while having a robust frame structure composed of steel load bearing profiles, fully welded and reinforced storage trays and modular exterior steel cladding panels all produced using fully automated production processes.

Modula Lift's structure provides storage for steel reinforced trays that are picked and deposited to picking bays by an automatic lift platform. The unit's functions are completely managed by an innovative hardware and software system integrated into the unit's controller, allowing users to easily manage and perform fast and efficient storage operations.



1 External Picking Bay, with Dual Delivery: For high rate applications the VLM can deliver multiple trays simultaneously



2 Optional sliding console: functional and ergonomic allowing an operator to position the console during picking activities



### More performance as well as respect for the environment.

The ever increasing consideration to reduce energy consumption as well as for the environment has led to the new Modula Lift to be designed using highly efficient components along with innovative options and features to ensure a significant energy saving and guaranteeing a lower environmental impact at the same time.

Lower energy consumption is a result of using less powerful motors with higher efficiency ratings vs. previous Modula models. The unit's 4.0 Hp vertical axis lifting motor, which is also used for 1,653 Lb. tray capacity models provides a significant energy savings.

The optional ModulaGreen® feature allows for further energy saving by recovering the energy produced as the trays are lowered to the picking bay, which would otherwise be dissipated as heat and wasted energy.

Thanks to this option, the return on investment can easily be realized in just a few months time.



# Modula Lift, the space savings



### Modula, the vertical storage system to save space.

The new Modula Lift vertical storage system excels at storage, allowing for over 9,000 square feet of product to be stored and consolidated within a unit having a footprint of 158 square feet or less.

With unit heights up to 46 feet tall, the Modula Lift optimizes the vertical storage space within a facility and allows for work to be completed efficiently, with a very high picking speed.

Items may be placed within the Modula Lift's trays in variably sized storage locations, or "cells" which are slotted on 1.0" (25 mm) increments. This along with modular unit heights available on 7.87" (200 mm) increments allows for more trays to be stored within the Modula Lift's structure. Additional options available include tray wall extensions, partitions and dividers ensuring the highest operating flexibility.

www.modula.eu 19,000 sa.ft into 158 sa.ft In larger facilities, space can be further optimized by placing several Modula Lift units side by side.

The unit's modular structure as well as the newest generation of software enables units to communicate with each other allowing a single operator to manage multiple units simultaneously in within a common area, further optimizing their picking movements. Picking and replenishment operations of the various units can also be synchronized to allow for maximum efficiency, fully utilizing the operator's availability.



# Modula Lift, providing ergonomics and efficiency



### Internal or external picking bays, with single or dual level delivery.

The external picking bay provides maximum performance thanks to the ergonomics of the working space and also increases the overall safety level to operators.

The external picking bay feature also provides the ability for overhead picking, allowing for the use of external picking aides, such as robotic manipulator arms, cranes, etc. to more ergonomically handle products.

The smaller unit footprint required for units with an internal picking bay can further recover valuable floors space if the available area is particularly narrow.

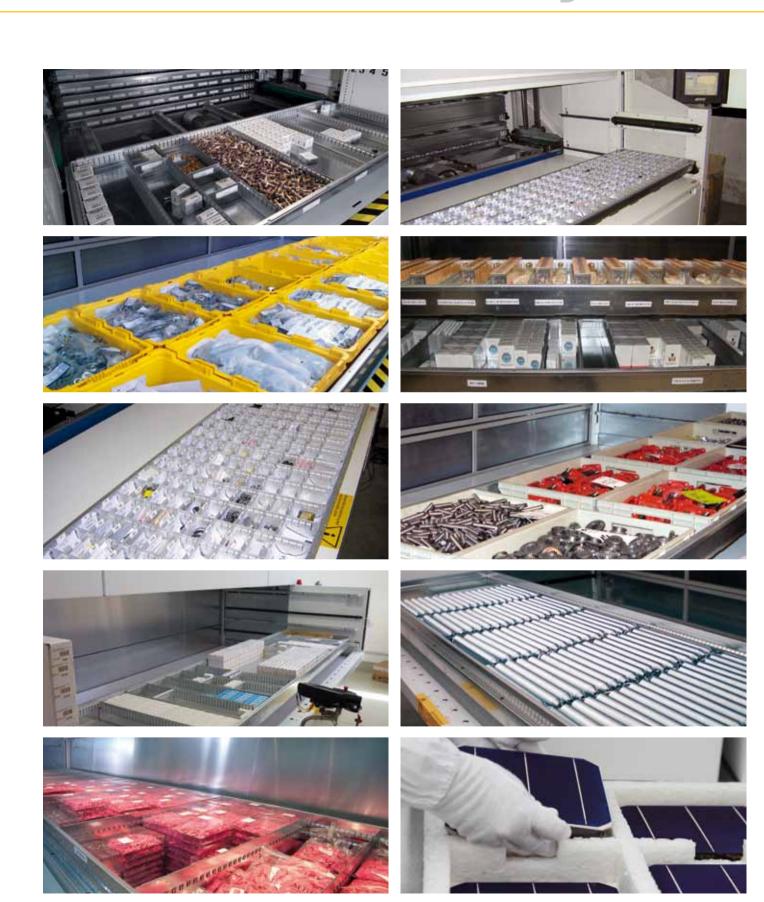
Internal or external picking bay units equipped with dual level tray delivery provide a very high picking speed, eliminating operator wait time between picks. While the operator is picking product from one tray, the unit automatically retrieves and stages the next requested tray and then delivers it to the second delivery location. Operators are then guided in picking and replenishment operations conveniently by the unit's color touch screen console.











### Modula Lift, the console



#### Efficiency and safety.

#### Lift OS

Modula Lift units have a color graphical touch screen console designed specifically for industrial environments, enabling the operator to access all of the unit's functions quickly and intuitively. The Modula Lift's touch screen console has an entirely new graphical interface developed in a full color icon based environment with simple and user friendly icons, making it very intuitive for operators who do not require any special training for daily use.

To ensure the security of items stored within the unit, operators are assigned specific passwords authorizing various levels of access permission depending on their responsibilities.

An easy to use wizard feature enables the operator to solve every fault or issue, dramatically reducing inefficiency. The console also incorporates automatic functions for managing scheduled maintenance.

The system allows users to check quantities and products stored within the trays at any time, for perfect product traceability. All tray movements and picking operations are recorded in a log file and can be viewed at any time providing total control of the unit as well as the products handled.









#### Modula WMS

For the integrated management and control of the Modula Lift System Logistics has developed **MODULA WMS**, an extremely advanced supervisory software package that can interact with any company's IT systems.

Modula WMS allows for the management of up to two levels of reference sub codes, enabling operators to manage lots accurately with total traceability of all items store within the system through parameters such as production date, lot number, handling date, etc.

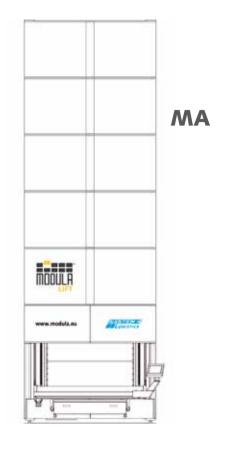
MODULA WMS can manage the following:

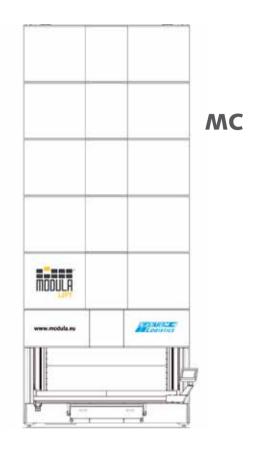
- Product reception
- Production lot management
- Pinpointing the best handling strategies
- Order preparation
- Stock checks and statistical surveys
- Integration with all management "host" systems
- Packing lists
- Radio-frequency areas
- Management of other storage units, even manual areas
- Management of the areas for reception, shipment, quality control, etc.
- Goods flow management and control

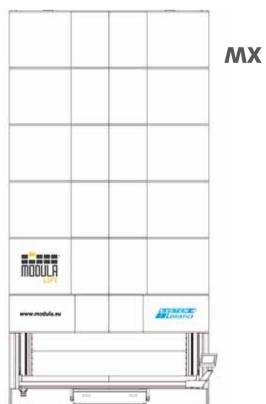


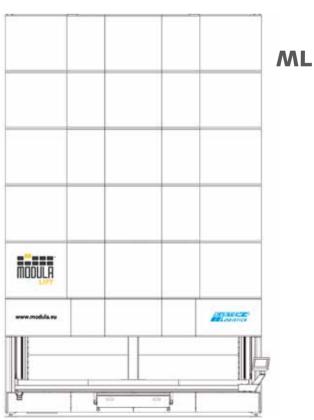
# Modula Lift, the range











### **Model Comparison.**

Maximum unit load capacity: 154,000 Lbs. Maximum product height with single delivery configuration: 27.56". Maximum product height with dual-delivery configuration: 11.81"

| Model | Tray Width<br>(In.) | Tray Depth<br>(In.) | Edge Height (In.) | Maximum<br>Tray Capacity<br>(Lbs.) | Unit Footprint<br>Internal Bay<br>(Width x Depth) (In.) | Unit Footprint  External Bay  (Width x Depth) (In.) |
|-------|---------------------|---------------------|-------------------|------------------------------------|---|---|
| MA25  | 74.80               | 25.75               | 1.77/2.76/4.72    | 551                                | 91.1 x 100.9  | 91.1 x 128  |
| MA25D | 74.80               | 33.74               | 1.77/2.76/4.72    | 551                                | 91.1 x 124.9  | 91.11 x 160   |
| MA50  | 74.80               | 25.75               | 2.76/4.72         | 1,102                              | 91.1 x 100.9  | 91.1 x 128  |
| MA50D | 74.80               | 33.74               | 2.76/4.72         | 1,102                              | 91.1 x 124.9  | 91.11 x 160   |
| MA75  | 74.80               | 25.75               | 2.76/4.72         | 1,653                              | 91.1 x 100.9  | 91.1 x 128  |
| MA75D | 74.80               | 33.74               | 2.76/4.72         | 1,653                              | 91.1 x 124.9  | 91.11 x 160   |
| MC25  | 98.42               | 25.75               | 1.77/2.76/4.72    | 551                                | 114.7 x 100.9   | 114.7 x 128   |
| MC25D | 98.42               | 33.74               | 1.77/2.76/4.72    | 551                                | 114.7 x 124.9   | 114.7 x 160   |
| MC50  | 98.42               | 25.75               | 2.76/4.72         | 1,102                              | 114.7 x 100.9   | 114.7 x 128   |
| MC50D | 98.42               | 33.74               | 2.76/4.72         | 1,102                              | 114.7 x 124.9   | 114.7 x 160   |
| MC75  | 98.42               | 25.75               | 2.76/4.72         | 1,653                              | 114.7 x 100.9   | 114.7 x 128   |
| MC75D | 98.42               | 33.74               | 2.76/4.72         | 1,653                              | 114.7 x 124.9   | 114.7 x 160   |
| MX25  | 122.05              | 25.75               | 1.77/2.76/4.72    | 551                                | 138.3 x 100.9   | 138.3 x 128   |
| MX25D | 122.05              | 33.74               | 1.77/2.76/4.72    | 551                                | 138.3 x 124.9   | 138.3 x 160   |
| MX50  | 122.05              | 25.75               | 2.76/4.72         | 1,102                              | 138.3 x 100.9   | 138.3 x 128   |
| MX50D | 122.05              | 33.74               | 2.76/4.72         | 1,102                              | 138.3 x 124.9   | 138.3 x 160   |
| MX75  | 122.05              | 25.75               | 2.76/4.72         | 1,653                              | 138.3 x 100.9   | 138.3 x 128   |
| MX75D | 122.05              | 33.74               | 2.76/4.72         | 1,653                              | 138.3 x 124.9   | 138.3 x 160   |
| ML25  | 161.41              | 25.75               | 2.76              | 551                                | 177.7 x 100.9   | 177.7 x 128   |
| ML25D | 161.41              | 33.74               | 2.76              | 551                                | 177.7 x 124.9   | 177.7 x 160   |
| ML50  | 161.41              | 25.75               | 2.76/4.72         | 1,102                              | 177.7 x 100.9   | 177.7 x 128   |
| ML50D | 161.41              | 33.74               | 2.76/4.72         | 1,102                              | 177.7 x 124.9   | 177.7 x 160   |
| ML75  | 161.41              | 25.75               | 4.72              | 1,653                              | 177.7 x 100.9   | 177.7 x 128   |
| ML75D | 161.41              | 33.74               | 4.72              | 1,653                              | 177.7 x 124.9   | 177.7 x 160   |

The specifications shown are subject to change at any time. Changes may be made without notice.

# Modula Lift, customer care and the Group

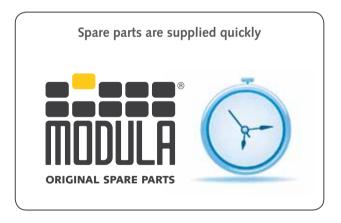


### Taking care of the customer.

We consider Customer Care service to be an integral part of our overall offer, offing assistance to customers to solve specific problems or faults that may be encountered. Our goal is to enable our customers to use the automated solutions we provide in the most satisfactory way.

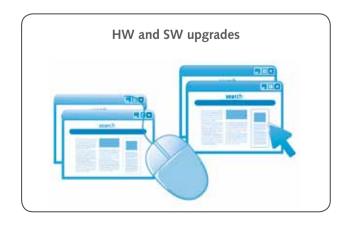
Through a remote monitoring system, guided by a dedicated analysis and diagnostic program we are able to assist the customer in several corrective actions, allowing for technical intervention using specifically developed procedures to restore operation to the Modula Lift quickly.













### A world leading group.

Modula is a division of System Logistics SpA, an important worldwide player in the field of industrial logistics and automation, offering complete systems for handling material flow within a company's production/distribution areas. Besides cooperating with several branches of its group, System SpA, System Logistics works in many countries around the world, thanks in part to its local branches, located in close proximity to all of its customers.

#### Modula locations around the world.

#### **EUROPE**

| Italy       | Headquarter |
|-------------|-------------|
| France      | Branch      |
| Spain       | Branch      |
| Portugal    | Branch      |
| Germany     | Branch      |
| UK          | Dealer      |
| Ireland     | Dealer      |
| Belgium     | Dealer      |
| Austria     | Dealer      |
| Slovakia    | Dealer      |
| Czech R.    | Dealer      |
| Poland      | Dealer      |
| Hungary     | Dealer      |
| Romania     | Dealer      |
| Netherlands | Dealer      |
| Sweden      | Dealer      |
| Norway      | Dealer      |
| Cyprus      | Dealer      |

#### **AMERICA**

| USA       | Branch |
|-----------|--------|
| Canada    | Branch |
| Mexico    | Branch |
| Brazil    | Branch |
| Argentina | Branch |
| Colombia  | Branch |

| ASIA                 |        |
|----------------------|--------|
| China                | Dealer |
| India                | Dealer |
| Korea                | Dealer |
| Malaysia             | Dealer |
| Singapore            | Dealer |
| Australia            | Dealer |
| United Arab Emirates | Dealer |
|                      |        |
|                      |        |

#### **AFRICA**

| gypt | Dealer |
|------|--------|
| 8) 1 | Dealer |



# Modula Lift, the choice



#### **Some references**

| Accessories         |             |
|---------------------|-------------|
| Autocentri Balduina | Italy       |
| Centro Porsche Roma | Italy       |
| Dicsa               | Spain       |
| Eurobearings        | Spain       |
| Frigicoll           | Spain       |
| Gb Ricambi          | Italy       |
| Himoinsa            | Spain       |
| Ip Cleaning         | Italy/Spain |
| Tivoly              | France      |
|                     |             |

#### **Aeronautical Industry** Altus Air Force Base USA Boeing USA Centro Elicotteri Carabinieri Italy Continental Airlines USA Dasa Eads France Embraer Brasil Honeywell International Aerospace Mexico Smiths Aerospace Components USA Snecma France Spectrum Aerospace USA Unison Engine Components-MTTP USA

| Food industry                  |               |
|--------------------------------|---------------|
| Arla Foods                     | Great Britain |
| Coca Cola Enterprises          | Great Britain |
| Fructamine                     | Italy         |
| Gate Gourmet                   | Denmark       |
| Inalca                         | Italy/Russia  |
| Menu'                          | Italy         |
| Tetra Pack Packaging Solutions | Italy         |
|                                |               |

| Aluminium                 |          |
|---------------------------|----------|
| Acra                      | France   |
| Abastecimientos Del Norte | Spain    |
| C2 Serramenti             | Italy    |
| Emmegi-Expal              | Portugal |
| Estruperfil               | Spain    |
| Euralex'                  | Spain    |
|                           |          |

| Public Administration/Army         |               |
|------------------------------------|---------------|
| A.O.U. Ospedali riuniti di Trieste | Italy         |
| Company Support Armament           | USA           |
| Embassey of the Usa                | Great Britain |
| Fort Campbell                      | USA           |
| Fort Lewis                         | USA           |
| Hunter Army Air Field              | USA           |
| New York City Transit Authority    | USA           |
| Renfe Operadora                    | Spain         |

| Santa Barbara       | Spain |
|---------------------|-------|
| U.S. Postal Service | USA   |

| Furnishing     |       |
|----------------|-------|
| Gruppo Spar    | Italy |
| Mariner        | Spain |
| Mobili Berloni | Italy |
| Scavolini      | Italy |

| Automotive                    |              |
|-------------------------------|--------------|
| A.B.S. All Brake Systems B.V. | Holland      |
| Aprilia                       | Italy        |
| Automobili Lamborghini        | Italy        |
| Autosport Tepper              | Holland      |
| Berco                         | Italy        |
| Bosch                         | Italy        |
| Brembo                        | Italy/Poland |
| Caterpillar (FIAT)            | USA/Ita/Pol  |
| Cnh                           | Italy        |
| Ducati Motor                  | Italy        |

|                                   | •            |
|-----------------------------------|--------------|
| Caterpillar (FIAT)                | USA/Ita/Pol  |
| Cnh                               | Italy        |
| Ducati Motor                      | Italy        |
| Ferrari                           | Italy        |
| FIAT Auto Poland                  | Italy/Poland |
| Ford Motor Company                | USA          |
| Harley Davidson                   | USA          |
| lveco                             | Italy        |
| Komatsu Utility Europe            | Italy        |
| Laverda                           | Italy        |
| Maserati                          | Italy        |
| Opel                              | Spain        |
| Peugeot                           | France/Spain |
| Scuderia Toro Rosso SpA           | Italy        |
| Shanghai Automotive Brake Systems | China        |
| Siemens Automotive Sa             | France       |
| Suzuki America                    | USA          |
| Tower Automotive                  | USA          |
| Trw Automotive Pumps              | Italy        |
| Volkswagen                        | Spain        |
| Wendle Nissan Sales               | USA          |

| <b>Biomechanics/Biomedical Industry</b> |       |
|---|-------|
| Biomet                                  | Spain |
| Comecer                                 | Italy |
| G.F.                                    | Italy |
| Lean                                    | Italy |
| Synthes                                 | USA   |
| St. Jude Medical                        | USA   |

| Paper Industry/Publishing |       |
|---------------------------|-------|
| Kimberley-Clark           | USA   |
| Zanichelli Editore        | Italy |

| Ceramic Industry             |             |
|------------------------------|-------------|
| Ceramica Sant'agostino       | Italy       |
| Ceramicas Gaya               | Spain       |
| Colorker                     | Spain       |
| Cooperativa Ceramica d'Imola | Italy       |
| Grespania                    | Spain       |
| Internacional De Ceramica    | Mexico      |
| Laminam                      | Italy       |
| Porcelanosa                  | Spain       |
| Sacmi                        | Italy/Spain |
| Smalticeram                  | Italy       |

| Electrical/Electronic Industry |                |
|--------------------------------|----------------|
| Adc Telecommunications         | USA            |
| Alcatel Business System        | France         |
| Bticino                        | Italy          |
| Canon                          | France         |
| Dasa                           | Germany        |
| Datalogic                      | Italy/Slovakia |
| Duracel                        | Italy          |
| Electrolux Zanussi             | Italy          |
| Elettric 80                    | Italy          |
| Elettronica Cimone-Beghelli    | Italy          |
| Garmin                         | USA            |
| General Electric Canada        | Canada         |
| Gewiss                         | Italy          |
| Infineon                       | Portugal       |
| Koxka                          | Spain          |
| Master Cadena                  | Spain          |
| Orange                         | Great Britain  |
| Sew Usocome                    | France         |
| Staubli                        | France         |

| Abbott                 | France/Italy   |
|------------------------|----------------|
| Aventis Pharmaceutical | USA            |
| Baxter                 | Great Britain  |
| Frosst Iberica         | Spain          |
| Glaxosmithkline        | UK/USA/Ita/Fra |

USA

Tyco Electronics

| Mechanical/Metallurgy  |               |
|------------------------|---------------|
| Abb Industrie Spa      | Italy         |
| Abb Power Technologies | Italy         |
| Acciaierie Valbruna    | Italy         |
| Alstom Power It.       | Italy         |
| Arcelor Piombino       | Italy         |
| Bonfiglioli Riduttori  | Italy         |
| Dalmec                 | Italy         |
| Honeywell Garrett      | Italy/Romania |
| Motovario              | Italy         |
|                        |               |

| Ormic                  | Italy |
|------------------------|-------|
| Otis                   | Italy |
| Rossi Motoriduttori    | Italy |
| Zucchetti Rubinetterie | Italy |
|                        |       |

| Ship Building            |       |
|--------------------------|-------|
| Cantiere Nautico Cranchi | Italy |
| Crn                      | Italy |
| erretti                  | Italy |
| Grupo Izar               | Spain |
| Pershing                 | Italy |

| Oleodynamic/Pneumatic Industry |       |
|--------------------------------|-------|
| Bosch-Gruppo Oil Control       | Italy |
| Marzocchi Pompe                | Italy |
| Pneumatica Farbo               | Italy |
| Pompetravaini                  | Italy |
| Sc Oleodinamica                | Italy |
| Teconasa                       | Spain |
| Walvoil                        | USA   |

| Optical Industry      |               |
|-----------------------|---------------|
| Bausch & Lomb-IOM SpA | Spain         |
| De Rigo Vision        | Italy         |
| Fuji Photo Film       | Great Britain |
| Luxottica             | Italy         |
| Marcolin              | Italy         |
| Opticas               | Spain         |

| Plastic industry             |       |
|------------------------------|-------|
| Alcolor                      | Spain |
| Favaron                      | Italy |
| Formosa Plastics Corp.       | USA   |
| Graham Packaging Europe      | Spain |
| Stilflex                     | Italy |
| Trelleborg Sealing Solutions | Italy |
|                              |       |

| Textile Industry/Clothing Industry |          |
|------------------------------------|----------|
| Aeffe                              | Italy    |
| Ciocca                             | Italy    |
| Clothing Company-Belstaff          | Italy    |
| Fast Fashion                       | Italy    |
| Filatess                           | Italy    |
| Gimenez Collection                 | Spain    |
| Gruppo Max Mara                    | Italy    |
| Prada                              | Italy    |
| Realfio Texteis                    | Portugal |
| Sixtie Factory                     | Italy    |



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